

## Graphite Millimeter-Wave Waveguide and Mirror for High Temperature Environments

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*P.P. Woskov and C.H. Titus. "Graphite Millimeter-Wave Waveguide and Mirror for High Temperature Environments." 1995 Transactions on Microwave Theory and Techniques 43. 12 (Dec. 1995, Part I [T-MTT]): 2684-2688.*

A graphite helix corrugated waveguide with a miter mirror has been fabricated and used for 135 GHz pyrometer measurements on a high temperature plasma arc furnace. The guide has an internal diameter of 3.81 cm, a length of 123 cm, and a corrugation of 32 grooves/inch. One end of the guide was sealed with a Teflon window having moth eye surfaces to reduce reflections. The room temperature insertion loss of this guide assembly for HE/sub 11/ mode propagation and launch was measured to be  $0.5 \pm 0.1$  dB. It was used successfully in a high temperature environment where the miter mirror end reached incandescent temperatures in excess of 1200° C. High temperature graphite surface corrosion typically increased the insertion loss to  $1.2 \pm 0.2$  dB but did not significantly affect the beam divergence.

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